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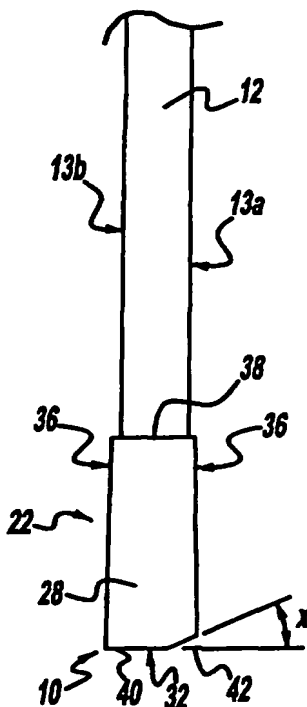
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(54) Title: CIRCULAR SAW BLADE FOR CUTTING FERROUS MATERIALS



(57) Abstract: A saw blade having an annular body (12) constructed of a first material having a perimeter with a plurality of teeth (16) formed therein. A plurality of carbide inserts (22) are affixed to a respective tooth. The carbide inserts include a cutting edge (32) including a first edge surface (40) which is generally parallel to an axis of rotation of the blade and a second angled edge surface (42) which is angled relative to the axis of rotation of the blade and shorter than the first edge surface.